

# Strength of Mechanical Constructions

## Energy methods in mechanics Impact load

Paweł JASION, PhD. Eng.

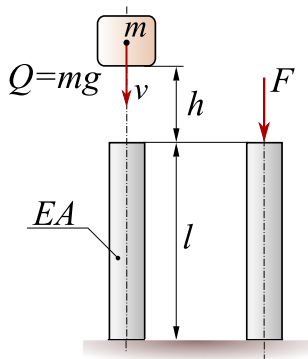
e-mail: `pawel.jasion@put.poznan.pl`

www: `pawel.jasion@pracownik.put.poznan.pl`

Poznan University of Technology  
Institute of Applied Mechanics  
Division of Strength of Materials and Structures

# Definition of impact load

- for static load deformation and stress can be easily be determined since the value of force is constant and known in advance
- for dynamic load the force depends on time

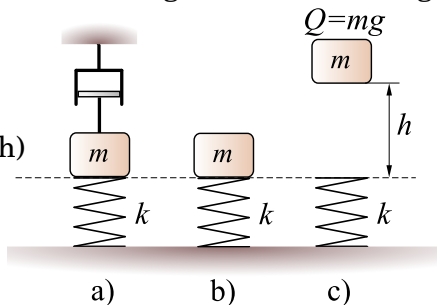


# Definition of impact load

**Impact load** is also called **shock**, **sudden**, or **impulse** load.

Impact load can be divided into three categories depending on the severity

- a) rapidly moving force of constant magnitude (car moving on the bridge)
- b) suddenly applied load (explosion)
- c) direct impact load (crash)



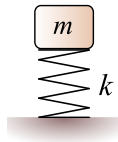
# Definition of impact load

Distinction between static and impact load:

- compare the time  $t$  required to apply the load with natural period of vibration  $T$  of undamped mass on the spring

$$T = 2\pi\sqrt{m/k}$$

- for  $t > 3T$  load is static
- for  $t < 0.5T$  load is dynamic



It should be noted that:

- statically loaded elements are designed to **carry** the load
- elements subjected to impact load are designed to **absorb energy**

# Determining deformation and stress due to impact

## Energy transformation

Deformation and stress due to impact load can be determined using the **principle of conservation of energy**.

potential energy of elevated mass

$$E_p = mgh$$



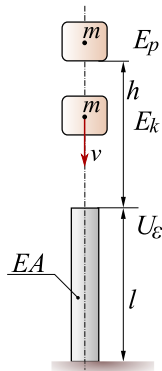
kinetic energy of falling mass

$$E_k = \frac{mv^2}{2} \text{ where } v = \sqrt{2gh}$$



energy of elastic deformation

$$U_\varepsilon = \frac{F^2 l}{2EA}$$



# Determining deformation and stress due to impact

During the impact the kinetic energy is transformed into many different types of energies:

- strain energy of elastic deformation
- production of heat
- local plastic deformation
- kinetic energy of moving further (downward or upward)

# Determining deformation and stress due to impact

To simplify the analysis the following assumptions are made:

- the mass, after the impact, follows the hit element
- there is no losses of energy
  - all kinetic energy is transformed into elastic strain energy of the hit element; the stress then will be overestimated
- the mass of the hit element is ignored
- stress remain in a linear elastic range
- stress distribution throughout the volume is assumed to be uniform

# Determining deformation and stress due to impact

- let's consider a straight bar of the stiffness  $EA$  and length  $l$  loaded with the mass  $m$  falling from the height  $h$ .
- the principle of conservation of energy states:

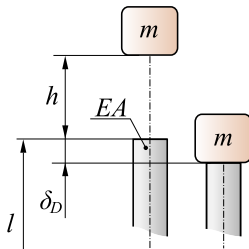
$$E_p = U_\varepsilon$$

- potential energy is

$$E_p = mgh = Q(h + \delta_D)$$

- energy of elastic deformation is

$$U_\varepsilon = \frac{1}{2} F_e \delta_D$$



- $F_e$  is an unknown **equivalent force** evoking deformation due to impact.



# Impact factor

- comparing the two energies we'll get

$$Q(h + \delta_D) = \frac{1}{2}F_e\delta_D$$

- for a bar under compression, the relation between the force and the displacement has the form

$$\delta_D = \frac{F_e l}{EA} \quad \text{which gives} \quad F_e = \frac{\delta_D EA}{l}$$

- by substituting into the above equation and after ordering we have

$$-\delta_D^2 + 2\delta_D \left( \frac{Ql}{EA} \right) + 2h \left( \frac{Ql}{EA} \right) = 0$$

# Impact factor

- it should be noted that the expression in parentheses is a deformation under static load  $Q$

$$\delta_S = \frac{Ql}{EA}$$

- thus we have

$$-\delta_D^2 + 2\delta_D\delta_S + 2h\delta_S = 0$$

- the solution of the equation will give the displacement due to impact load

$$\delta_D = \delta_S \left[ 1 + \sqrt{1 + \frac{2h}{\delta_S}} \right] = \delta_S K_D$$

where  $K_D$  is an **impact factor**

# Impact factor

- let's try to determine the equivalent force  $F_e$ ; we assume that the stiffness of the bar  $k$  do not change and equals

$$k = \frac{EA}{l}$$

- since  $F_e = \delta_D k$  and  $Q = \delta_S k$ , we can write

$$F_e = Q \frac{\delta_D}{\delta_S}$$

- thus the equivalent force is equal to

$$F_e = Q \left[ 1 + \sqrt{1 + \frac{2h}{\delta_S}} \right] = QK_D$$

# Impact factor

- in most engineering problems  $h \gg \delta_S$ , thus the impact factor reduces to

$$K_D = \sqrt{\frac{2h}{\delta_S}}$$

- since the impact load is not always the result of gravitation force it is convenient to express the impact factor as a function of kinetic energy

$$K_D = \sqrt{\frac{2h}{\delta_S}} = \sqrt{\frac{2Qh}{Q\delta_S}} = \sqrt{\frac{Qh}{\frac{1}{2}Q\delta_S}} = \sqrt{\frac{E_k^0}{U_\varepsilon^S}}$$

where  $E_k^0$  is the energy of the falling body at the moment of impact

# Impact factor

## Special case – suddenly applied load

- a special case of the impact load problem is a suddenly applied load for which  $h = 0$
- from the formula for dynamic displacement we have

$$\delta_D = \delta_S \left[ 1 + \sqrt{1 + \frac{2h}{\delta_S}} \right]$$

- and finally

$$\delta_D = 2\delta_S$$

- the impact factor  $K_D = 2$ ; then the suddenly applied load is twice this applied in a static way

$$F_e = 2Q$$

# Stresses in bar under impact load

## Example 1

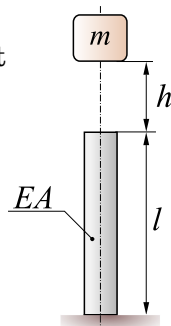
Define the dynamic stress  $\sigma_D$  in the bar under compression presented in the figure.

- from the above considerations we know that

$$\delta_D = \delta_S K_D \quad \text{and} \quad F_D = F_S K_D$$

- since according to Hooke's law the stress is proportional to deformation we can write

$$\sigma_D = \sigma_S K_D$$



# Stresses in bar under impact load

## Example 1

- we will start with determining the impact factor  $K_D$  from the relation

$$K_D = \sqrt{\frac{E_k^0}{U_\varepsilon^S}}$$

- energy of elastic deformation for static load is

$$U_\varepsilon^S = \frac{Q^2 l}{2EA}$$

- substituting this to the expression for  $K_D$  we have

$$K_D = \sqrt{\frac{2EA E_k^0}{Q^2 l}}$$

# Stresses in bar under impact load

## Example 1

- multiplying the nominator and denominator by  $A$  and knowing that  $\sigma_S = Q/A$  there is

$$K_D = \sqrt{\frac{2EA^2E_k^0}{Q^2lA}} \rightarrow K_D = \frac{1}{\sigma_S} \sqrt{\frac{2EE_k^0}{lA}}$$

- and because  $\sigma_D = \sigma_S K_D$  finally we obtain

$$\sigma_D = \sqrt{\frac{2EE_k^0}{Al}}$$



# Stresses in bar under impact load

- the last expression allows to compare the effect of static and impact load
- under static load stress depends only on the value of the force and the cross-section of the bar
- under impact load stress depends on the volume of the bar ( $Al$ ) and on the material ( $E$ ) of the bar
- the same stress will be obtain for a short bar with big cross-section and for a long bar with a small cross-section

# Stresses in bar under impact load

- it comes from the character of the loading force
- under static load the force  $Q$  is transmitted along the bar and its value does not depend neither on the material nor the dimensions of the bar
- under impact load the loading force is the force  $F_e$  and it depends upon the acceleration with which the body suffering impact resists the impacting body i.e.  $F_e$  depends upon the time during which the velocity of the impacting body changes

# Stresses in bar under impact load

- this time depends on the deformation  $\delta_D$  that is on pliability of the bar – i.e. the smaller the modulus of elasticity  $E$  and the greater the bar length  $L$ , the longer is the duration of impact and the smaller are acceleration
- for this reason for damping the impact springs are used which thanks to large deflection increase the time of impact

# Stresses in bar under impact load

- the strength condition for impact load can be written as

$$\sigma_D \leq \sigma_D^{allow} = \frac{\sigma_Y}{n_D}$$

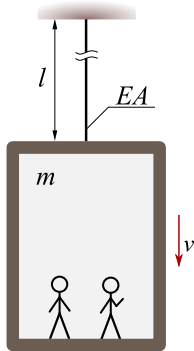
- the safety factor  $n_D$  can be assumed equal to this for static load since the dynamic character of the load has been already taken into account when  $\sigma_D$  was derived
- since the above formulae are approximate  $n_D$  should be at least slightly bigger than 2

# Structure under impact load

## Example 2

The elevator is descending at a constant velocity  $v = 2 \text{ m/s}$ . It has the mass of  $m = 5 \text{ t}$  and is supported by a single rope of the cross-sectional area  $A = 1600 \text{ mm}^2$ . The material of the rope is a steel with  $E = 210000 \text{ MPa}$ . Due to some breakdown the elevator stops suddenly being below the top end of the rope about  $l = 20 \text{ m}$ .

Determine the maximum elongation and the maximum tensile stress developed in the rope.



# Structure under impact load

## Example 2

- the maximum value of elongation and stress can be obtained from relations

$$\delta_D = \delta_S K_D \quad \text{and} \quad \sigma_D = \sigma_S K_D$$

- static values can be determined immediately

$$\delta_S = \frac{Ql}{EA} = \frac{mgl}{EA} = 2.92 \text{ mm}$$

$$\sigma_S = \frac{Q}{A} = \frac{mg}{A} = 30.7 \text{ MPa}$$

- the only quantity to be determine is the impact factor  $K_D$

# Structure under impact load

## Example 2

- the formula for impact factor is

$$K_D = \sqrt{\frac{2h}{\delta_S}}$$

- it is true for the case of free falling weight; in our case the elevator descending at a constant velocity  $v$
- let's transform the above formula having in mind that  $v = \sqrt{2gh}$
- solving the above equation with respect to  $h$  and substituting this to the formula for  $K_D$  we get

$$K_D = \sqrt{\frac{v^2}{g\delta_S}} = 11.8$$

# Structure under impact load

## Example 2

- thus we have

$$\delta_D = \delta_S K_D = 2.92 \text{ mm} \cdot 11.8 = 34 \text{ mm}$$

$$\sigma_D = \sigma_S K_D = 30.7 \text{ MPa} \cdot 11.8 = 362 \text{ MPa}$$

- from the results it is seen how big can be the difference between the stress resulted from static and impact load
- in the case of static load the material may stay in an elastic range and the same load applied suddenly may cause the plastification of the material



# Stresses in bar under impact load

## Impact energy capacity

- based on the expression for  $K_D$  we can define the **impact energy capacity  $u$**

$$u = \frac{U_\varepsilon}{V}$$

- in the case of the bar the volume equals  $V = Al$  and the energy  $U_\varepsilon$  equals the energy of kinetic energy at the moment of impact  $E_k^0$
- solving the relation for  $\sigma_D$  with respect of energy we'll obtain

$$u = \frac{\sigma_D^2}{2E} \quad \left( U_\varepsilon = \frac{\sigma_D^2 V}{2E} \right)$$

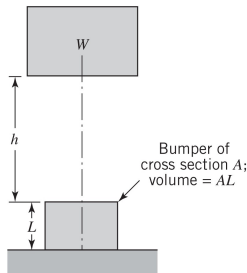
- the above formula allows to compare different damping elements made of different materials

# Stresses in bar under impact load

## Example 3

A falling weight impacts on a block of material serving as a bumper. Estimate the relative elastic energy absorption capacity of the following bumper materials:

- soft steel:  $E = 207000 \text{ MPa}$ ;  $S_e = 207 \text{ MPa}$ ,
- hard steel:  $E = 207000 \text{ MPa}$ ;  $S_e = 828 \text{ MPa}$ ,
- rubber:  $E = 1.04 \text{ MPa}$ ;  $S_e = 2.07 \text{ MPa}$ .



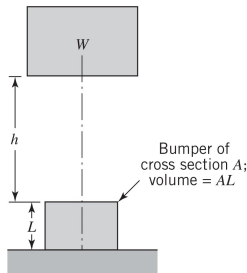
# Stresses in bar under impact load

## Example 3

A falling weight impacts on a block of material serving as a bumper. Estimate the relative elastic energy absorption capacity of the following bumper materials:

- soft steel:  $E = 207000 \text{ MPa}$ ;  $S_e = 207 \text{ MPa}$ ,
- hard steel:  $E = 207000 \text{ MPa}$ ;  $S_e = 828 \text{ MPa}$ ,
- rubber:  $E = 1.04 \text{ MPa}$ ;  $S_e = 2.07 \text{ MPa}$ .

- soft steel:  $u = 0.1035 \text{ MPa}$ ,
- hard steel:  $u = 1.656 \text{ MPa}$ ,
- rubber:  $u = 2.06 \text{ MPa}$ .

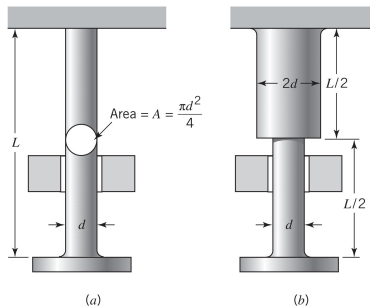


# Stresses in bar under impact load

## Example 4

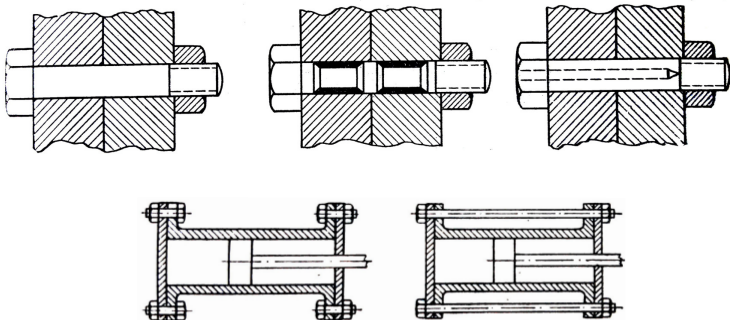
Compare energy absorbing capacity of two bars shown on the drawing.

Neglect the stress concentration and assume the elastic limit equal to yield strength  $S_y$ .



# Stresses in bar under impact load

## Examples of design

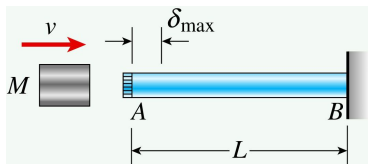


# Stresses in bar under impact load

## Example 5

A horizontal bar AB of length  $L$  is struck at its free end by a heavy block of mass  $M$  moving horizontally with a velocity  $v$ :

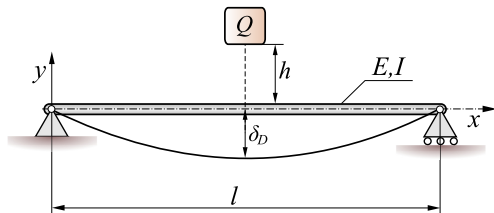
- Determine the maximum shortening  $\delta_{max}$  of the bar due to the impact and determine the corresponding impact factor,
- Determine the maximum compressive stress  $\sigma_{max}$  and the corresponding impact factor.



# Stresses in bar under impact load

## Example 5

Determin the maximum value of dynamic displacement  $\delta_D$  and dynamic stress  $\sigma_D$ .



# References

- ① Juvinall RC., Marshek KM. *Fundamentals of machine component design*, John Wiley & Sons, Inc., New York, 2017.
- ② Belyaev NM. *Strength of Materials*, MIR Publisher, Moscow, 1979.
- ③ Gere JM., Goodno BJ. *Mechanics of materials*, Cengage Learning, Australia, 2009